



Typical Eroded Tube
(showing wall deterioration)

Clean Tube I.D. in Sleeve area
(using rotary brushes or water blasting)

Insert Tube Sleeve
(Mat'l & Wall thickness varies)

Expand full length w/ HydroPro
(using volume controlled power supply)

Seal at Face & Rear Transition
(BoilerPro expand/flare or roll as req'd)



World Leader in Hydraulic Tube Expansion

Air Heater Repair #2

Sleeve Existing Tube